



BY12 Backyard Post Mount Assembly Instructions

Hardware Included:

Long Bolts – 2

Short Bolt & Nut – 1

Main Spring with Spade bolt & Nut – 1

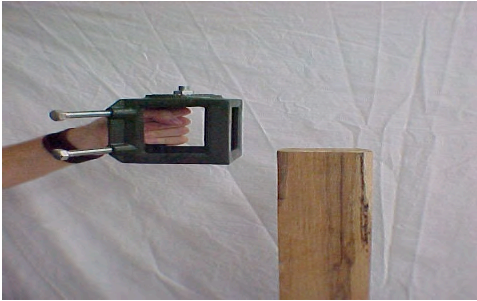
Allen Wrench – 1

Hex Wrench - 1



FRAME ASSEMBLY

Step One



Preparing Post Mount Cup

Insert 1 3/4" bolt through underneath side of the post mount cup where threaded end of the bolt is showing through the gear meshed teeth of post mount cup. Secure with 3/4" nut.

Insert the two long bolts into the threaded corner holes in post mount cup. Do not tighten until ready to anchor.

Step Two



Slide post mount cup over a 4x4 post, pipe or tree stump(not included). **The provided long bolts allow you to anchor the post mount cup on a 2x2

Step Three



With the post mount cup set on a fixed post, pipe or tree stump, screw the long bolts into anchored post tightly.

Post Mount Tips

The best height to mount a post mount trap is at waist level, whether you choose to stand or sit. Make sure the bottom of the trap head is about 20 inches from the ground. For best results anchor your wooden post or steel pipe with readymix cement. It is best to set as much of the post or pipe in the ground as you have above ground. When using a tree stump the root system acts as a natural anchor. Two post mounts shoulder width apart create the ultimate sporting clays station.

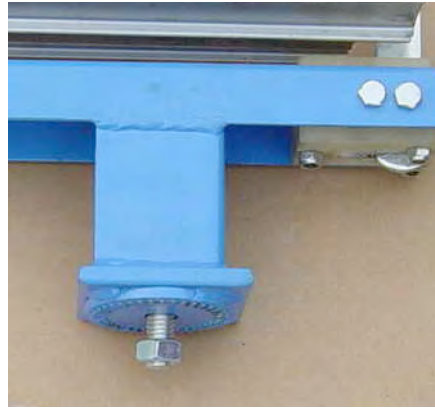


800.252.9247

THROWING ARM ASSEMBLY



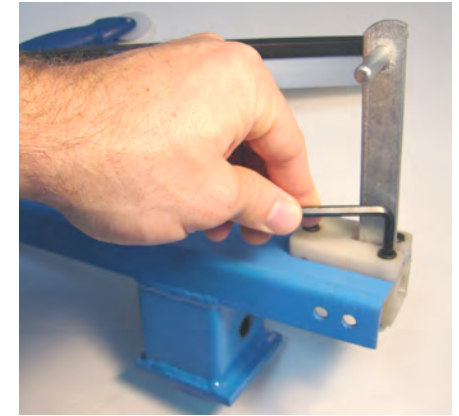
Attach pivot mount to unit frame – Attachment will be the same regardless of type (ie: Post Mount, Clayhawk, Single or Double).



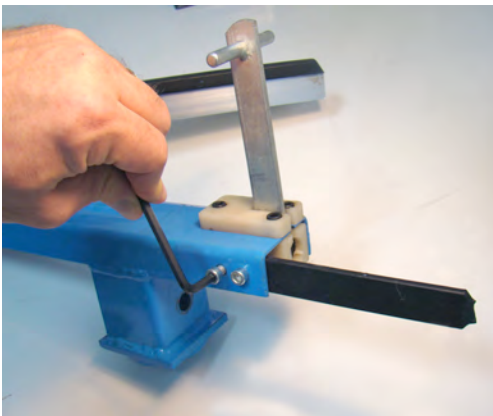
Insert 1 3/4" bolt into hexagon shaped opening, in the trap head carriage through the top of the pivot mount assembly; interlocking the gear mesh teeth. Secure with 1/2" nut using wrench.



Place the paddle-shaped counter balance on the arm, aligning all pre-drilled holes. By using the allen screws, attach the throwing arm and counter balance to steel mounting plate and secure tightly with provided allen wrench.



Attach Trigger by separating the 2 parts of the trigger block. Slide trigger facing up into slot in the back of the trap head with the small part of the block on top of the trap head and the large piece below. Tighten the bolts securely through the block using the nuts underneath.

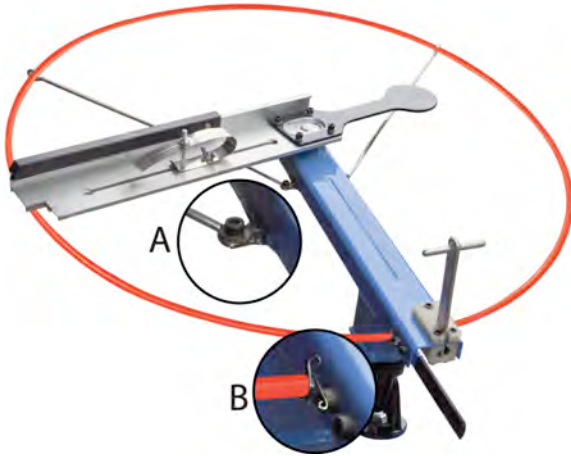


Attach handle to inside of trap head by screwing allen bolts through trap head into handle. Tighten securely.



Rotate the arm counter clockwise into the 1 o'clock position. Hook the black main spring into the silver swiveling spring hook, which is attached underneath the throwing arm/clutch pivot point.

At the narrow end of the black main spring, screw one of the provided 1/2" nuts onto the threaded 1/2" bolt about 1" deep. Pull the threaded 1/2" bolt through the hole at the back of the trap head carriage. Now screw on the other 1/2" nut with the provided wrench until the two nuts meet. **It is NOT necessary to tighten the spring all the way for optimum speed and distance.



To attach safety ring guard, attach the ring brace arms using allen screws (A).

Pinch arms of the spring holders (B) and slide them over ends of ring guard. Push ends of ring guard over posts on trap head and slide spring holder down over guard and post to secure.

Secure with brace arms so ring guard will show the path of the throwing arm.

SAFETY

Shooter should always stand to the side of the thrower, with a distance of no less than ten yards (30 feet) between the shooter and the thrower. Thrown targets can cause injuries. Be sure to first practice using thrower in an open area away from people, trees or animals (recommend at least 400 meter open field / shot fall zone).

- ❖ READ ALL INSTRUCTIONS BEFORE USING THROWER.
- ❖ ALWAYS WEAR PROPER EYE PROTECTION.
- ❖ NEVER THROW TOWARD SHOOTER OR BYSTANDER.
- ❖ NOT RECOMMENDED FOR CHILDREN UNDER 10.
- ❖ FOR USE ONLY UNDER CLOSE ADULT SUPERVISION.
- ❖ ALWAYS OBSERVE GUN RANGE SAFETY RULES.
- ❖ DO NOT ALTER THROWER.

For videos or more information, or to register your product, go to www.doalldoors.com

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